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1 Claims

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- 3 1. An electrochemical sensor comprising:
- 4 an electrochemical cell having a sensor means;
- 5 fluid flow control means positioned so as to release a
- 6 fluid jet onto the sensor means, the fluid flow control
- 7 means having means for controlling the velocity of the
- 8 fluid jet, the fluid flow velocity being defined by the
- 9 Reynolds number of the fluid when the fluid is in the
- 10 fluid flow control means; and
- 11 wherein control of the Reynolds number and measurement of
- 12 the electrical output of the sensor provide a measure of
- 13 the build-up of scale on the working electrode.

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- 15 2. An electrochemical sensor as claimed in claim 1
- 16 wherein, the measure of scale build up quantifies the
- 17 scale build up on the sensor surface in the
- 18 electrochemical cell.

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- 20 3. An electrochemical sensor as claimed in claim 1
- 21 wherein, the sensor detects scale build up to measure the
- 22 scaling tendency of the fluid.

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- 24 4. An electrochemical sensor as claimed in any
- 25 preceding claim wherein, the fluid control means is a
- 26 conduit provided with a control valve or pump.

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- 28 5. An electrochemical sensor as claimed in any
- 29 preceding claim wherein, the sensor measures the change
- 30 in electrical output as a function of Reynolds Number
- 31 during use of the fluid flow control means

- 1 6. An electrochemical sensor as claimed in any
- 2 preceding claim wherein, the electrical output
- 3 measurement means measures the limiting current response
- 4 of the sensor as a function of Reynolds Number.

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- 6 7. An electrochemical sensor as claimed in any preceding
- 7 claim, wherein the fluid flow control means is a conduit
- 8 having a predefined diameter (d) and is positioned at a
- 9 height (H) above the sensor having a radius (r).

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- 11 8. An electrochemical sensor as claimed in claim 7
- 12 wherein laminar flow of the fluid from the fluid control
- 13 means is provided by setting said diameter (d), height
- 14 (H) and radius (r).

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- 16 9. An electrochemical sensor as claimed in claim 7
- 17 wherein H/d = 1; and r/d < 0.5.

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- 19 10. An electrochemical sensor as claimed in any
- 20 preceding claim further comprising fluid sampling means
- 21 for obtaining a sample of a test fluid.

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- 23 11. An electrochemical sensor as claimed in any
- 24 preceding claim wherein, the fluid sampling means
- 25 contains fluid isolation means for isolating the test
- 26 fluid from a bulk fluid.

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- 28 12. An electrochemical sensor as claimed in claim 8
- 29 wherein , the fluid isolation means is provided by a
- 30 container having at least one sealable valve which, when
- 31 opened, allows the test fluid to enter the sampling
- 32 means.

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1 13. An electrochemical sensor as claimed in any

- 2 preceding claim wherein, the fluid flow control means
- 3 comprises a flow meter or flow sensor for measuring flow,
- 4 connected to a conduit from which said fluid jet is
- 5 expelled.

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- 7 14. An electrochemical sensor as claimed in any
- 8 preceding claim wherein, the sensor comprises a working
- 9 electrode, a counting electrode and a reference
- 10 electrode.

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- 12 15. An electrochemical sensor as claimed in any
- 13 preceding claim wherein, the electrochemical sensor
- 14 further comprises a reservoir for storing a second, pre-
- 15 prepared electrolyte, flow control means and one or more
- 16 conduits connected to the electrical cell such that the
- 17 pre-prepared electrolyte is used with the electrical cell
- 18 to measure the quantity of scale deposited by the test
- 19 fluid by measuring the electrical output of the cell as a
- 20 function of Reynolds number.

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- 22 16. An electrochemical sensor as claimed in claim 15,
- 23 wherein the electrolyte is a solution.

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- 25 17. An electrochemical sensor as claimed in claim 15 or
- 26 claim 16 wherein, the electrolyte is a solution of brine
- 27 containing a suitable tracer.

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- 29 18. An electrochemical sensor as claimed in claim 17
- 30 wherein the tracer is ionic.

- 32 19. An electrochemical sensor as claimed in claim 17
- 33 wherein the tracer is oxygen.

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2 20. An electrochemical sensor as claimed in claims 15 to

- 3 19 wherein, the pre-prepared solution has a saturation
- 4 ratio of less than 1.

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- 6 21. An electrochemical sensor as claimed in claims 15 to
- 7 20 wherein, the pre-prepared solution has a saturation
- 8 ratio of greater than 1.

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- 10 22. A method of measuring the scaling properties of a
- 11 test fluid, the method comprising the steps of:
- 12 controlling the velocity of a fluid jet as defined by the
- 13 Reynolds number of the fluid when the fluid is in a fluid
- 14 flow control means;
- 15 releasing the fluid jet from the fluid control means onto
- 16 a sensor of an electrochemical cell; and
- 17 measuring the electrical output from the sensor as a
- 18 function of the Reynolds number of the jet fluid, the
- 19 sensor being in contact with a sample of the test fluid.

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- 21 23. The method of claim 20 wherein, the sensor gives a
- 22 measure of the change in electrical output as a function
- 23 of Reynolds number during use of the fluid flow control
- 24 means.

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- 26 24. The method of claim 22 or 23 wherein, the electrical
- 27 output provides a measure of the limiting current
- 28 response of the electrochemical cell as a function of
- 29 Reynolds Number.

- 31 25. The method of claims 22 to 24, wherein the fluid flow
- 32 control means is a conduit having a predefined diameter

WO 2005/054837

1 (d) and is positioned at a height (H) above the working

PCT/GB2004/005060

2 electrode or sensor having a radius (r).

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- 4 26. The method of claim 25, wherein laminar flow of the
- 5 fluid from the fluid control means is provided by setting
- 6 said diameter (d), height (H) and radius (r).

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- 8 27. The method of claim 25 or claim 26 wherein H/d = 1;
- 9 and r/d < 0.5.

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- 11 28. A method as claimed in claims 22 to 27 comprising
- 12 the further step of isolating the test fluid from a
- 13 flowing fluid prior to measuring the electrical output
- 14 from the electrical cell as a function of the Reynolds
- 15 number of the fluid.

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- 17 29. A method as claimed in claim 28 wherein, the test
- 18 fluid is isolated by closing valves arranged upstream and
- 19 downstream of a predetermined measuring location in a
- 20 sample measuring means.

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- 22 30. A method as claimed in claims 22 to 29 wherein the
- 23 fluid is isolated by removably attaching a sampling
- 24 conduit to a first conduit in which the bulk of the fluid
- 25 is situated, and by providing valves to isolate the
- 26 sampling conduit from the first conduit.

- 28 31. A method of measuring the scaling properties of a
- 29 test fluid, the method comprising the steps of:
- 30 introducing a jet of test fluid into an electrochemical
- 31 cell so as to allow scale to build up on one or more
- 32 surfaces in the cell;
- 33 removing the test fluid from the electrochemical cell;

- 1 introducing a pre-prepared solution into the cell; and
- 2 measuring the electrical output from the electrochemical
- 3 cell.

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- 5 32. A method as claimed in claim 31 wherein, the test
- 6 fluid is introduced into the electrochemical cell at a
- 7 rate defined by the Reynolds Number of the fluid when
- 8 contained in a first fluid control means.

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- 10 33. A method as claimed in claim 31 or claim 32 wherein,
- 11 the pre-prepared solution is introduced into the
- 12 electrochemical cell at a rate defined by the Reynolds
- 13 number of the fluid when contained in a second fluid
- 14 control means.

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- 16 34. The method of claims 31 to 33 wherein, the
- 17 electrical output measures the change in electrical
- 18 output as a function of Reynolds Number during use of the
- 19 fluid flow control means.

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- 21 35. The method of claims 31 to 34 wherein, the
- 22 electrical output provides a measure of the limiting
- 23 current response of the electrochemical cell as a
- 24 function of Reynolds Number.

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- 36. The method of claims 31 to 35, wherein the fluid flow
- 27 control means is a conduit having a predefined diameter
- 28 (d) and is positioned at a height (H) above the working
- 29 electrode or sensor having a radius (r).

- 31 37. The method of claim 36, wherein laminar flow of the
- 32 fluid from the fluid control means is provided by setting
- 33 said diameter (d), height (H) and radius (r).

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1 38. The method of claim 36 or claim 37 wherein H/d = 1; and r/d<0.5. 3 4 39. A method as claimed in any of claims 36 to claim 38 5 wherein, the pre-prepared solution has a saturation ratio of less than 1. 8 9 40. A method as claimed in any of claims 36 to claim 39 wherein, the pre-prepared solution has a saturation ratio 10 of greater than 1. 11 12 13